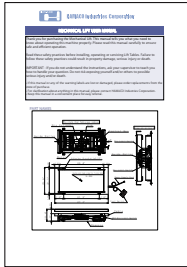
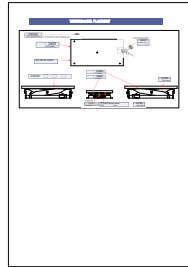


# table of contents



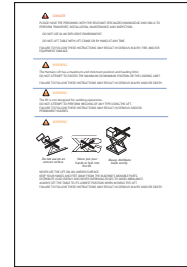
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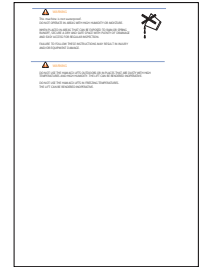
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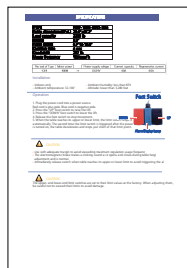
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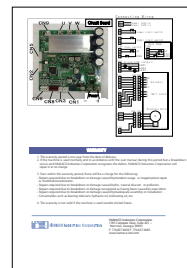
7



8



9



10



## MECHANICAL LIFT USER MANUAL

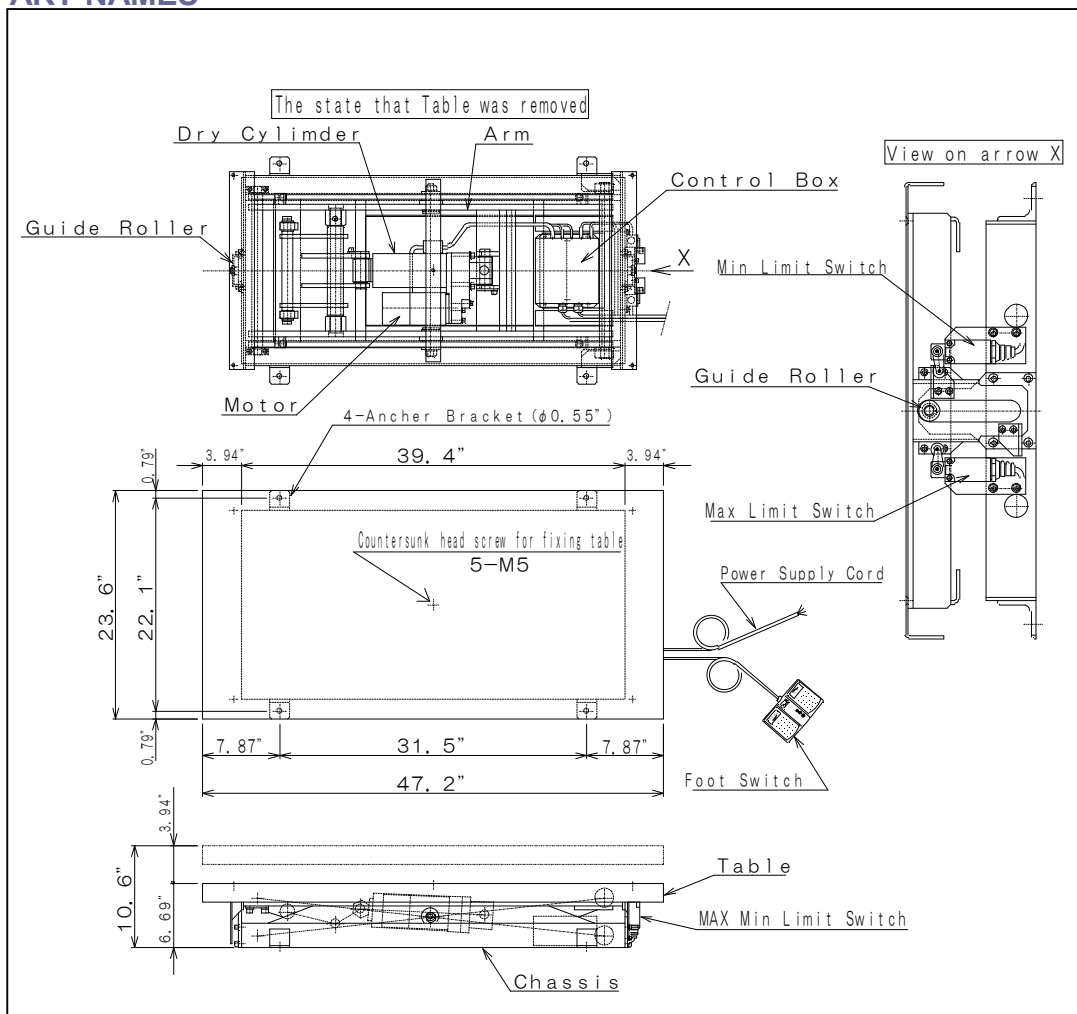
Thank you for purchasing the Mechanical Lift. This manual tells you what you need to know about operating this machine properly. Please read this manual carefully to ensure safe and efficient operation.

Read these safety practices before installing, operating or servicing Lift Tables. Failure to follow these safety practices could result in property damage, serious injury or death.

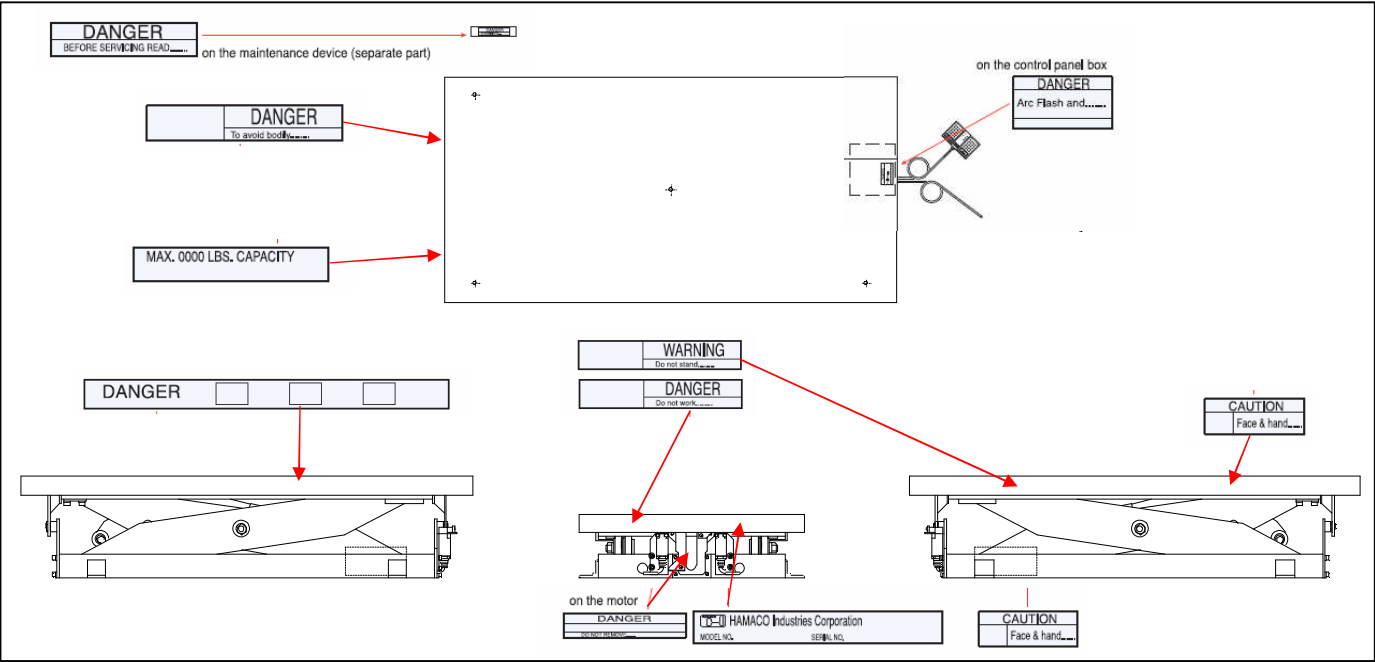
**IMPORTANT** - If you do not understand the instructions, ask your supervisor to teach you how to handle your question. Do not risk exposing yourself and/or others to possible serious injury and/or death.

- If this manual or any of the warning labels are lost or damaged, please order replacements from the store of purchase.
- For clarification about anything in this manual, please contact HAMACO Industries Corporation.
- Keep this manual in a convenient place for easy referral.

## PART NAMES



WARNING LABEL PLACEMENT



### Safety Precautions

Before using the Hamaco Lift, inspect all parts to confirm that there is no debris in any part of the lift and that the lift is in good operating condition.

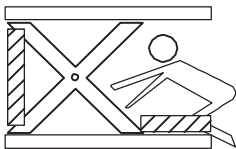
Where appropriate, use PPE (Personal Protective Equipment) when operating the Hamaco Lift. This should include, but not be limited to: OSHA approved eye, face, hand, feet and head protection.

Before transportation, lower the table to its lowest position, and attach rope to the chassis bottom section to hoist the lift up or slide the forks of the fork lift under the chassis bottom. Transport it horizontally. Do not turn the lift over.

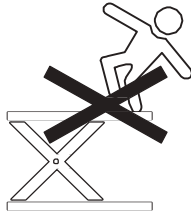
- Set up the lift on a level, stable cement surface. Never use on a slope.
- Do not modify or alter the lift without consulting the manufacturer.
- The power supply of this unit is for battery only. Please contact us if you want to use a switching power supply etc.
- Select a battery for electric vehicles. Not for car.
- Do not touch bellows and keep them away from fire and water.
- Keep children away from machinery.
- If you suspect any kind of product malfunction, contact the local distributor or HAMACO Industries Corporation immediately



### **DANGER**



Always install proper safety device before entering



Do not climb onto the table

**Working under the lift is extremely hazardous and dangerous.**

**DO NOT EVER WORK UNDER THE HAMACO LIFT WITHOUT A MAINTENANCE SAFETY DEVICE.**

**NEVER GO UNDER THE LIFT PLATFORM UNTIL THE LOAD IS REMOVED AND THE SCISSORS MECHANISM IS SECURELY LOCKED IN THE OPEN POSITION.**

**NEVER STAND, SIT OR RIDE ON THE LIFT.**

**FAILURE TO FOLLOW THESE SPECIFIC INSTRUCTIONS MAY RESULT IN SERIOUS AND PERMANENT INJURIES AND/OR DEATH.**



## **DANGER**

PLEASE HAVE THE PERSONNEL WITH THE RELEVANT SPECIALIZED KNOWLEDGE AND SKILLS TO PERFORM TRANSPORT, INSTALLATION, MAINTENANCE AND INSPECTION.

DO NOT USE IN AN EXPLOSIVE ENVIRONMENT.

DO NOT LIFT TABLE WITH LIFT CRANE OR BY HAND AT ANY TIME.

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, FIRE AND/OR EQUIPMENT DAMAGE.

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## **WARNING**

The Hamaco Lift has a maximum and minimum position and loading limit.

DO NOT ATTEMPT TO EXCEED THE MAXIMUM OR MINIMUM POSITION OR THE LOADING LIMIT.

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY AND/OR DEATH.

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## **WARNING**

The lift is not designed for welding operations.

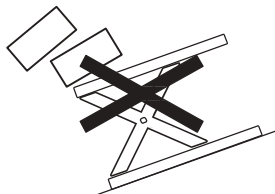
DO NOT ATTEMPT TO PERFORM WELDING OF ANY TYPE USING THE LIFT.

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS AND/OR PERMANENT INJURIES.

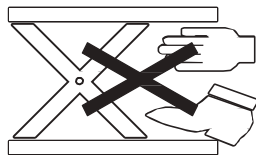
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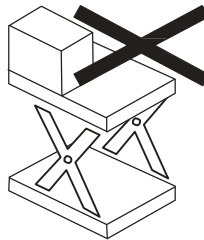
## **WARNING**



Do not use on an uneven surface



Never put your hands or feet into the lift



Always distribute loads evenly

NEVER USE THE LIFT ON AN UNEVEN SURFACE.

KEEP YOUR HANDS AND FEET AWAY FROM THE MACHINE'S MOVABLE PARTS.

DISTRIBUTE LOAD EVENLY AND NEVER OVERHANG EDGES TO AVOID IMBALANCE.

ALWAYS SET THE TABLE TO ITS LOWEST POSITION WHEN MOVING THE LIFT.

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY AND/OR DEATH.



### **WARNING**

This machine is not waterproof.  
DO NOT OPERATE IN AREAS WITH HIGH HUMIDITY OR MOISTURE.

WHEN PLACED IN AREAS THAT CAN BE EXPOSED TO RAIN OR SPRING RUNOFF, SECURE A DRY AND SAFE SPACE WITH PLENTY OF DRAINAGE AND EASY ACCESS FOR REGULAR INSPECTION.

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN INJURY AND/OR EQUIPMENT DAMAGE.



### **WARNING**

DO NOT USE THE HAMACO LIFTS OUTDOORS OR IN PLACES THAT ARE DUSTY WITH HIGH TEMPERATURES AND HIGH HUMIDITY. THE LIFT CAN BE RENDERED INOPERATIVE.

DO NOT USE THE HAMACO LIFTS IN FREEZING TEMPERATURES.  
THE LIFT CAN BE RENDERED INOPERATIVE.

## SPECIFICATIONS

TYPE	HDV-1000-0612-D24
Table dimensions(W xL)	23.6"x47.2"
Load capacity	2205 lb
Stroke	3.9"
Table height	6.7"to 10.6"
Duration time	4 sec
Deadweight	287 lb
Usage frequency	15times/h

The end of Type	Motor power		Power supply voltage	Current capacity	Regenerative current
-D24	400W	⇒	DC24V	60A	8.0A

### Installation

- Indoors only
- Ambient temperature: 32-104°F
- Ambient humidity: less than 85%
- Altitude: lower than 3,280 feet

### Operation

1. Plug the power cord into a power source  
Red cord is plus pole. Blue cord is negative pole.
2. Press the "UP" foot switch to raise the lift.
3. Press the "DOWN" foot switch to lower the lift.
4. Release the foot switch to stop movement.
5. When the table reaches its upper or lower limit, the limit switch stops it automatically. The second time the limit switch is triggered after the power is turned on, the table decelerates and stops just short of that limit point.



#### CAUTION

- Use with adequate margin to avoid exceeding maximum regulation usage frequency.
- The electromagnetic brake makes a clicking sound as it opens and closes during table height adjustment and is normal.
- Immediately release switch when table reaches its upper or lower limit to avoid triggering the alarm.



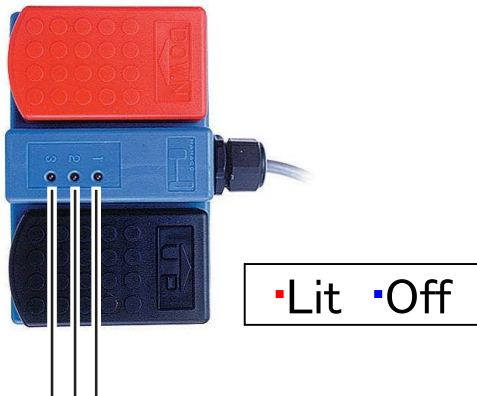
#### CAUTION

The upper- and lower-end limit switches are set to their limit values at the factory. When adjusting them, be careful not to exceed their limits to avoid damage.

## Alarm Display

An internal microcomputer continuously monitors safety levels. If a hazard or abnormality is detected, the foot switch lamp lights to indicate the location. If the alarm display appears, immediately stop operation, find the cause and resolve the issue.

### Alarm Indications



- 1: • • • – Ascent side current detected. This can be caused by an overload, upper limit switch defect, excess current through the motor when the table was rising, or other reasons.
- 2: • • • – Descent side current detected. This can be caused by an overload, lower limit switch defect,
- 3: • • • – Ascent defect (did not go up for some reason)
- 4: • • • – Descent defect (did not go down for some reason)
- 5: • • • – Limit switch abnormality (the upper and lower limit switches come ON at the same time due to
- 6: • • • – Sensor abnormality (hall sensor abnormality).
- 7: • • • → • • • → • • • Repeat – foot switch abnormalities (when the power is first turned on, a foot switch is ON).

### How to Reset the Alarm

Alarms 1–4: Press down the opposite side foot switch.

Alarms 5 and 6: Turn off the power.

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## Other Functions

Please consult manufacturer before performing any modifications or alterations.  
(Use the connection wiring diagram on the following page for reference.)

### Hold Mode (3-point push-button type)

Please consult manufacturer before performing any modifications or alterations.

Add the stop input and turn ON DIP switch 1 on the board

(Use the connection wiring diagram on the following page for reference.)

### Sequencer Input

Always input with dry contacts.

(Input from not a voltage contact but non-voltage contacts, such as a transistor point of contact. )



### WARNING

**DO NOT OPERATE UNTIL THE LED LIGHT ON THE BOARD TURNS COMPLETELY OFF AFTER POWERING DOWN.**



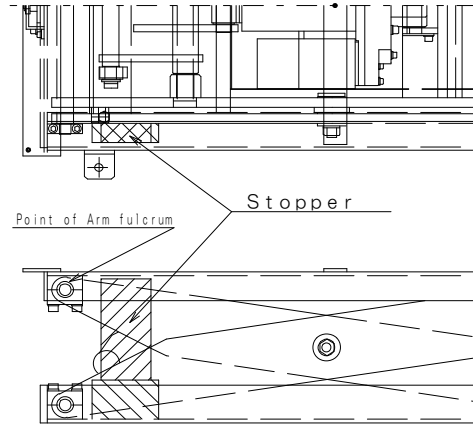
### CAUTION

Check that the upper and lower limit switches are working properly. Malfunction can damage the machine.

### Maintenance and Inspection Safety

Before entering lift for maintenance or inspection, please follow these steps to prevent serious or fatal injuries. Please note that stoppers, vises, and other tools necessary for maintenance are not included with this lift.

1. Remove any load from the table
2. Take off the top table by release the 5 screwbolt on the t
2. Raise the table at least half way.  
If the table has bellows, either remove the four screws on the table side and take down the bellows or roll up from chassis side.
3. Engage two stoppers (block) against the left and right arm rollers, then fasten securely with a vise .
4. Stand two stoppers (steel) perpendicular to the end of the arm support shaft side, then fasten securely with a vise.
5. Turn the power off.



**DANGER**

**DO NOT HOIST TABLE WITH LIFT CRANE OR OTHER EQUIPMENT.  
FAILURE TO FOLLOW THIS INSTRUCTION MAY RESULT IN SERIOUS INJURY  
AND/OR EQUIPMENT DAMAGE.**

**DO NOT TOUCH THE CONTROL BOX BOARD FOR AT LEAST FIVE SECONDS AFTER POWERING  
DOWN TO ALLOW ELECTRICITY TO FULLY DISCHARGE.  
FAILURE TO FOLLOW THIS INSTRUCTION MAY RESULT IN ELECTRICAL SHOCK.**

**BEFORE REMOVING MOTOR, TAKE PROPER PRECAUTIONS TO PREVENT  
THE LIFT FROM DESCENDING.**

Unlike a hydraulic lift, the table will drop immediately without support.

**FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY AND/OR DEATH**

### Inspection Checklist

Please perform daily inspections in addition to more thorough periodic inspections. If daily inspection were to find an abnormality, immediately stop operation, find the cause and resolve the issue.

Continued use without repair may render the lift inoperable.

#### Daily Inspections

- Is there anything abnormal in lift rise or descent operation?
- Are there any obstructions in the surroundings?
- Is anything abnormal about the unit's appearance?
- Are there any abnormal sounds or heat generation?

#### Periodic Inspections (monthly, quarterly and annually)

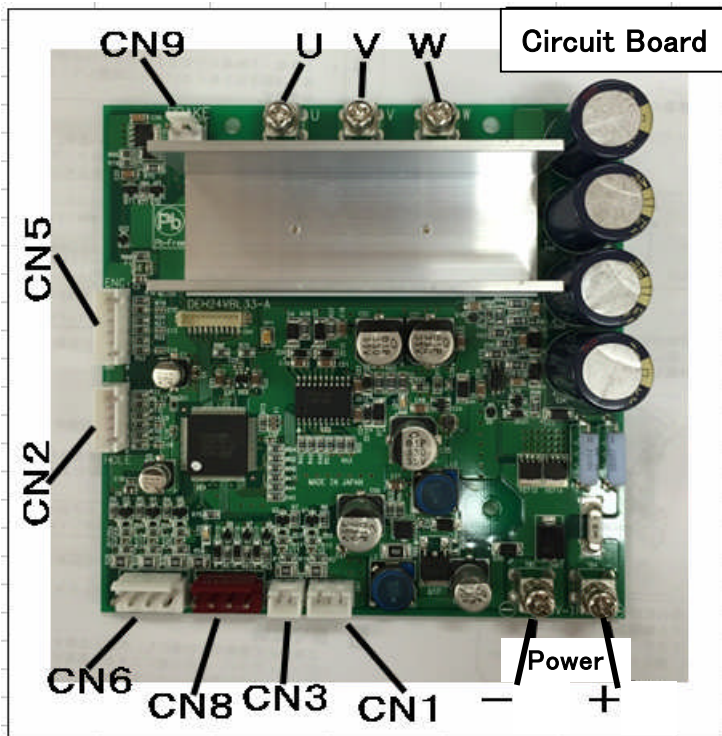
- Are there any damaged or loose bolts, nuts or other parts at any connecting sections?
- Is there abnormal wear in any moving sections?
- Are there any cracks or damages at welded sections?
- Are there any cracks or damages in the electrical wiring?

#### Lubrication

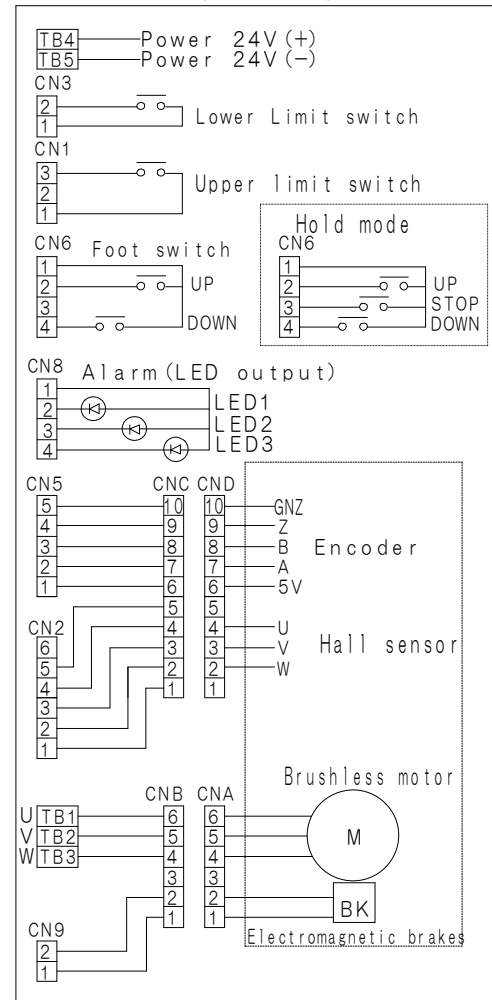
- Check and apply roller chain lubrication at periodic inspection.
- Check the dry cylinder gear and ball screw sections annually.

With sealed-in long-life lubrication, they are designed to work for extended periods without additional lubrication. However, once per year, overhaul them or replace the dry cylinders with new ones.

**IF MAINTENANCE PROBLEMS PERSIST CALL THE LOCAL DISTRIBUTOR OR HAMACO INDUSTRIES CORPORATION WITH THE SERIAL NUMBER OF THE SPECIFIC EQUIPMENT TO ORDER THE APPROPRIATE PARTS.**



## Connecting Wiring



## WARRANTY

1. The warranty period is one year from the date of delivery.
2. If the machine is used normally and in accordance with the user manual during this period but a breakdown occurs and HAMACO Industries Corporation recognizes the defect, HAMACO Industries Corporation will repair it at no charge.
3. Even within the warranty period, there will be a charge for the following:
  - Repairs required due to breakdown or damage caused by **mistaken usage** or **inappropriate repair or modification/alteration**.
  - Repairs required due to breakdown or damage caused by **fire, natural disaster** or **pollution**.
  - Repairs required due to breakdown or damage recognized as having been caused by an **accident**.
  - Repairs required due to breakdown or damage caused by **inadequate assembly or installation**.
  - Consumables such as bearing lubricant, hydraulic oil, lubricating oil, etc.
4. The warranty is not valid if the machine is used outside United States.



**HAMACO Industries Corporation**

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